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IN THE CLAIMS

Kindly amend the claims, without prejudice, without admission, without surrender of subject matter, and without any intention of creating any estoppel as to equivalents, as follows:

1 - 25. (Withdrawn)

26. (Currently Amended) A textile structure made in a manner comprising the steps of: spiral winding machine direction (MD) yarns to form a system having a defined width; and

depositing a pattern of cross machine direction (CD) elements onto said system of MD yarns; wherein said CD elements are formed while being deposited onto said system of MD yarns.

- 27. (Original) The textile structure claimed in claim 26, wherein the CD elements connect the MD yarns so to fix their position and stabilize the structure.
- 28. (Original) The textile structure claimed in claim 26, wherein the MD yarns are intermittently encapsulated by the CD elements along the length of the MD yarns.
- 29. (Original) The textile structure claimed in claim 26, wherein the CD elements extend the full width of said MD yarn system.
- 30. (Original) The textile structure claimed in claim 26, wherein the CD elements extend less than the full width of said MD yarn system.
- 31. (Original) The textile structure claimed in claim 26, wherein said CD elements are created on said MD yarn system by depositing a polymer resin orthogonally thereto on one or both surfaces thereof so to obtain a system of CD elements interlocking with the MD yarns.

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- 32. (Original) The textile structure claimed in claim 31, wherein the pattern created on the MD yarn system is varied by controlling said deposition of said polymer thereon.
- 33. (Original) The textile structure claimed in claim 32, wherein a speed of said deposition is controlled so as to adjust the amount of polymer on said MD yarn system.
- 34. (Original) The textile structure claimed in claim 31, wherein the polymer is delivered using one or more dispensers.
- 35. (Original) The textile structure claimed in claim 31, wherein the polymer is delivered to both surfaces of the MD yarn system so to join and bond the MD yarn system therebetween.
- 26. (Original) The textile structure claimed in claim 31, wherein the deposited polymer is curable by one of UV light or heat.
- 37. (Original) The textile structure claimed in claim 36, wherein the deposited polymer is subsequently cured to obtain a solid system of CD elements.
- 38. (Original) The textile structure claimed in claim 31, wherein the deposited polymer is molten polymer and is subsequently cooled to obtain a solid system of CD elements.
- 39. (Original) The textile structure claimed in claim 38, wherein the molten polymer is derived by melting monofilament used as feedstock.
- 40. (Original) The textile structure claimed in claim 26, wherein said CD elements are created on said MD yarn system by positioning CD monofilaments orthogonally thereto on one or both surfaces thereof; heating said CD monofilaments so they distort; and cooling said CD monofilaments to obtain a system of CD elements mechanically interlocking with the MD yarns.
- 41. (Original) The textile structure claimed in claim 40, wherein the CD monofilaments are positioned on both sides of the MD system so to join and bond said MD yarn system therebetween.

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- 42. (Original) The method of claim 40, wherein said CD monofilaments are a polymer able to be bondable whilst maintaining its functional strength.
- 43. (Previously Presented) The textile structure claimed in claim 42, wherein said polymer is one of MXD6 and poly-m-xylylene adipamide.
- 44. (Original) The textile structure claimed in claim 40, wherein said CD monofilaments are bicomponent monofilaments having a sheath and a core, and the sheath has a melting point lower than the core.
- 45. (Original) The textile structure claimed in claim 26, wherein the textile structure formed is machine seamable or endless.
- 46. (Original) The textile structure claimed in claim 26, wherein the textile structure formed is a forming, press, dryer, TAD, pulp forming, sludge filter, chemiwasher, or engineered fabric.
- 47. (Original) The textile structure claimed in claim 26, wherein the MD yarns are capable of being infinitely spaced apart or close together.
- 48. (Original) The textile structure claimed in claim 26, wherein the CD elements contribute to fabric stability and other functional characteristics such as permeability to air and/or water, structural void volume or caliper.
- 49. (Original) The textile structure claimed in claim 26, wherein materials used as the CD element are not readily extrudable.
- 50. (Original) The textile structure claimed in claim 26, wherein the CD elements acts as shute runners on a wear side of the structure, protecting the MD yarns.
- 51. (Original) The textile structure claimed in claim 26, wherein high abrasion resistant polymers are used as the CD element material.

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- 52. (Original) The textile structure claimed in claim 26, wherein a layer of batt is affixed to one or both sides of the structure.
- 53. (Original) The textile structure claimed in claim 26, wherein one or more nonwoven layers are laminated to the textile structure with or without batt.
- 54. (Original) The textile structure claimed in claim 26, wherein the textile structure is permeable.
- 55. (Original) The textile structure claimed in claim 26, wherein said textile structure has a smooth sheet contact side.
- 56. (Original) The textile structure claimed in claim 26, which includes a resin coating rendering said textile structure impermeable.